

ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

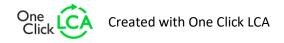
Mounting system solar panels MAFI AB



EPD HUB, HUB-3085

Published on 21.03.2025, last updated on 21.03.2025, valid until 20.03.2030

Life Cycle Assessment study has been performed in accordance with the requirements of EN 15804, EPD Hub PCR version 1.1 (5 Dec 2023) and JRC characterization factors EF 3.1.









GENERAL INFORMATION

MANUFACTURER

Manufacturer	MAFI AB
Address	Seljavägen 15, 792 95 Mora, Sweden
Contact details	order@mafigroup.com
Website	www.mafigroup.com

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Jan Pettersson, MAFI AB
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal verification ☑ External verification
EPD verifier	Abderazak Guiz, as an authorized verifier acting for EPD Hub Limited.

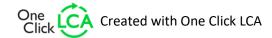
The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Mounting system solar panels
Additional labels	MAFI Solar
Product reference	-
Place of production	Mora
Period for data	Calender year 2024
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	- %

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg of Mounting system solar panels
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO ₂ e)	2,89E+00
GWP-total, A1-A3 (kgCO₂e)	2,71E+00
Secondary material, inputs (%)	10,3
Secondary material, outputs (%)	94,7
Total energy use, A1-A3 (kWh)	8,7
Net freshwater use, A1-A3 (m³)	0,01







PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

MAFI, established in 1992, has emerged as a global leader in the design and development of mounting solutions, with a strong legacy and extensive history in the telecommunications industry. The company has played a pivotal role in the construction of thousands of telecom sites worldwide, with a presence spanning the Americas, Europe, and Asia.

PRODUCT DESCRIPTION

A Swedish CE approved & designed fastening system for mounting solar panels onto roofs or walls. Designed to handle the Nordic climate, MAFI Solar's mounting system stands firm against strong winds and heavy snow. Swedish quality and engineering as it finest – an easy choice for faster, safer and more reliable installation.

Further information can be found at www.mafisolar.com.

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin					
Metals	100	EU,Asia					
Minerals	-	-					
Fossil materials	-	-					
Bio-based materials	-	-					

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

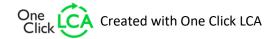
Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0,0491

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg of Mounting system solar panels
Mass per declared unit	1 kg
Functional unit	-
Reference service life	-

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).







PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Pro	duct st	tage		mbly age			U	se sta	ge			E	nd of l	ife stag	ge	Beyond the system boundaries		
A1	A2	А3	A4	A5	B1	B2	В3	В4	В5	В6	В7	C1	C2	СЗ	C4			
×	×	×	×	×	MND	MND	MND	MN	MND	MND	MND	×	×	×	×	×		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Manufacturing process for MAFI Mounting system for solar panels described in a flowchart in the EPD and below in text: As raw materiel is rail and accessories mainly made from pregalvanized coils considered. Processes at

our suppliers are e.g. pressing in sequential tools and roll forming, hot dip galvanizing and a minor amount of plastic parts injection moulding.

Material origin is EU and Asia. We have considered deliveries by lorry and in same cases ferry from 8 suppliers with a transport distance from 0 to 27800 km to our warehouse. At our facilities is a quality check and packing to kits performed. The main part of the products is delivered to customer without passing through the warehouse in Mora (drop shipment) An EUR wooden pallet is used as packing material for transport. Energy for unloading and loading truck by wheel loader I included in the EPD.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

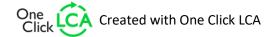
The transportation distance is defined according to the PCR. Average distance of transportation from Mafi / Supplier to building site / Customer warehouse is assumed to be 241 km based on 1 year delivery data and the transportation method is assumed to be lorry.

PRODUCT USE AND MAINTENANCE (B1-B7)

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

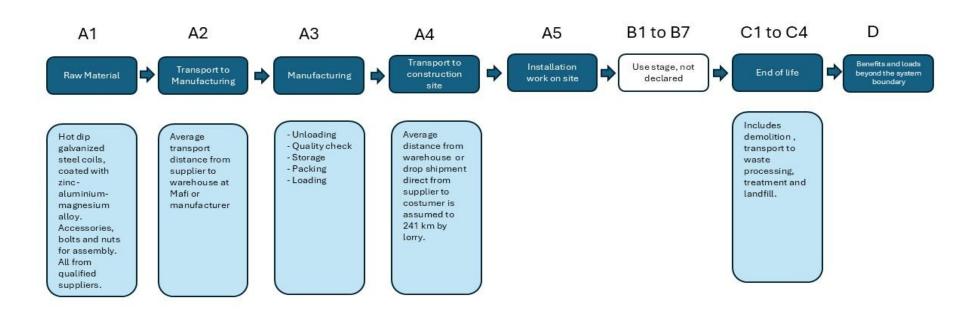
Demolition is assumed to consume 0,01 kWh/kg of product as generic value. Transportation distance to treatment is assumed as 50 km and 250 km for recycling. The transportation method is assumed to be lorry. 95% of steel is assumed to be recycled based on World Steel Association. It is assumed that the remaining 5 % of steel is taken to landfill for final disposal. Due to the recycling process, the end-of-life product is converted into recycled/landfill for steel, while the wooden pallet (31%) is incinerated for energy recovery.







MANUFACTURING PROCESS







LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	Allocated by mass or volume
Packaging material	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

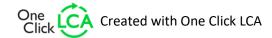
AVERAGES AND VARIABILITY

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	- %

This EPD is product and factory specific and does not contain average calculations.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.10.1 and One Click LCA databases as sources of environmental data. Allocation used in Ecoinvent 3.10.1 environmental data sources follow the methodology 'allocation, Cutoff, EN 15804+A2'.





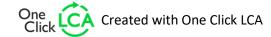


ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
GWP – total ¹⁾	kg CO₂e	2,57E+00	2,93E-01	-1,50E-01	2,71E+00	2,78E-02	1,88E-01	MND	3,28E-03	3,64E-02	2,71E-02	4,43E-04	-7,52E-01						
GWP – fossil	kg CO₂e	2,57E+00	2,93E-01	3,40E-02	2,89E+00	2,77E-02	3,94E-03	MND	3,27E-03	3,64E-02	2,70E-02	4,43E-04	-7,53E-01						
GWP – biogenic	kg CO₂e	0,00E+00	0,00E+00	-1,84E-01	-1,84E-01	0,00E+00	1,84E-01	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
GWP – LULUC	kg CO₂e	1,09E-03	1,40E-04	2,29E-04	1,46E-03	1,08E-05	5,66E-06	MND	1,00E-05	1,36E-05	2,65E-05	1,86E-07	2,20E-04						
Ozone depletion pot.	kg CFC-11e	1,57E-09	4,44E-09	8,64E-10	6,87E-09	5,79E-10	5,08E-11	MND	6,03E-11	7,38E-10	2,89E-10	9,32E-12	-3,81E-09						
Acidification potential	mol H⁺e	6,83E-03	7,80E-03	1,88E-04	1,48E-02	6,55E-05	2,01E-05	MND	1,92E-05	7,93E-05	2,55E-04	2,29E-06	-2,57E-03						
EP-freshwater ²⁾	kg Pe	1,04E-04	9,75E-06	1,18E-05	1,26E-04	1,94E-06	9,99E-07	MND	3,05E-06	2,53E-06	1,38E-05	2,68E-08	-4,07E-04						
EP-marine	kg Ne	1,71E-03	1,97E-03	5,65E-05	3,73E-03	1,72E-05	2,25E-05	MND	3,02E-06	1,97E-05	5,68E-05	1,13E-06	-4,01E-04						
EP-terrestrial	mol Ne	1,86E-02	2,19E-02	6,00E-04	4,10E-02	1,86E-04	8,16E-05	MND	2,71E-05	2,12E-04	6,41E-04	9,53E-06	-7,47E-03						
POCP ("smog") ³)	kg NMVOCe	5,85E-03	5,98E-03	2,55E-04	1,21E-02	1,14E-04	2,63E-05	MND	8,91E-06	1,34E-04	1,90E-04	3,44E-06	-2,33E-03						
ADP-minerals & metals ⁴)	kg Sbe	4,03E-05	3,24E-07	2,23E-07	4,08E-05	7,94E-08	9,28E-09	MND	4,42E-08	1,19E-07	1,52E-06	5,22E-10	-1,35E-05						
ADP-fossil resources	MJ	2,42E+01	3,68E+00	5,88E-01	2,85E+01	4,17E-01	4,83E-02	MND	7,62E-02	5,25E-01	2,88E-01	7,90E-03	-7,44E+00						
Water use ⁵⁾	m³e depr.	4,38E-01	1,08E-02	2,02E-02	4,69E-01	2,13E-03	1,45E-03	MND	2,08E-03	2,68E-03	5,32E-03	2,33E-05	1,60E-01						

¹⁾ GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.







ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

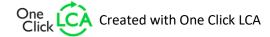
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Particulate matter	Incidence	2,03E-08	1,08E-08	3,52E-09	3,45E-08	2,71E-09	3,52E-10	MND	6,86E-11	2,91E-09	3,46E-09	5,21E-11	-1,74E-08						
Ionizing radiation ⁶⁾	kBq U235e	1,02E-02	1,89E-03	3,54E-03	1,56E-02	5,02E-04	1,36E-04	MND	2,10E-03	7,03E-04	2,44E-03	5,07E-06	-1,77E-02						
Ecotoxicity (freshwater)	CTUe	3,30E+00	2,84E-01	1,62E-01	3,75E+00	4,91E-02	2,18E-02	MND	1,16E-02	6,95E-02	1,69E-01	1,05E-03	6,82E+00						
Human toxicity, cancer	CTUh	3,17E-10	5,92E-11	1,75E-10	5,52E-10	4,62E-12	1,87E-12	MND	1,11E-12	6,09E-12	1,93E-11	6,37E-14	2,26E-10						
Human tox. non-cancer	CTUh	4,04E-09	1,07E-09	4,98E-10	5,61E-09	2,69E-10	1,03E-10	MND	5,74E-11	3,31E-10	1,31E-09	2,59E-12	6,68E-08						
SQP ⁷⁾	-	8,19E-01	7,37E-01	1,47E+01	1,62E+01	4,19E-01	5,02E-02	MND	1,69E-02	3,93E-01	5,59E-01	1,57E-02	-3,11E+00						

⁶⁾ EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy ⁸⁾	MJ	1,47E+00	3,00E-02	1,48E+00	2,99E+00	6,78E-03	-1,66E+00	MND	2,09E-02	9,40E-03	5,36E-02	7,79E-05	-8,56E-01						
Renew. PER as material	MJ	0,00E+00	0,00E+00	1,60E+00	1,60E+00	0,00E+00	-9,10E-01	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,40E-04						
Total use of renew. PER	MJ	1,47E+00	3,00E-02	3,08E+00	4,59E+00	6,78E-03	-2,57E+00	MND	2,09E-02	9,40E-03	5,36E-02	7,79E-05	-8,55E-01						
Non-re. PER as energy	MJ	2,42E+01	3,68E+00	4,57E-01	2,83E+01	4,17E-01	3,09E-02	MND	7,62E-02	5,25E-01	1,66E-01	-3,52E-02	-7,45E+00						
Non-re. PER as material	MJ	1,29E-01	0,00E+00	1,13E-01	2,42E-01	0,00E+00	-1,13E-01	MND	0,00E+00	0,00E+00	-9,44E-02	-3,49E-02	4,77E-02						
Total use of non-re. PER	MJ	2,43E+01	3,68E+00	5,70E-01	2,85E+01	4,17E-01	-8,20E-02	MND	7,62E-02	5,25E-01	7,12E-02	-7,01E-02	-7,40E+00						
Secondary materials	kg	1,03E-01	1,60E-03	8,72E-03	1,13E-01	1,80E-04	3,50E-05	MND	1,26E-05	2,40E-04	3,54E-04	2,02E-06	5,90E-01						
Renew. secondary fuels	MJ	7,82E-05	5,76E-06	5,30E-02	5,30E-02	2,27E-06	3,34E-07	MND	1,01E-07	2,92E-06	1,63E-05	4,16E-08	-1,05E-04						
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Use of net fresh water	m³	1,16E-02	2,75E-04	4,67E-04	1,24E-02	6,15E-05	-1,38E-04	MND	6,58E-05	7,54E-05	1,54E-04	3,87E-06	-2,85E-02						

⁸⁾ PER = Primary energy resources.







END OF LIFE – WASTE

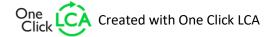
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Hazardous waste	kg	8,37E-02	4,59E-03	2,87E-03	9,11E-02	6,03E-04	3,58E-04	MND	1,93E-04	7,61E-04	1,93E-03	8,91E-06	-5,21E-01						
Non-hazardous waste	kg	5,82E-01	6,64E-02	6,57E-02	7,14E-01	1,21E-02	2,44E-01	MND	1,49E-02	1,61E-02	7,02E-02	5,66E-03	1,23E+01						
Radioactive waste	kg	1,80E-04	4,61E-07	9,05E-07	1,81E-04	1,24E-07	3,39E-08	MND	5,40E-07	1,75E-07	6,24E-07	1,24E-09	-4,99E-06						

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Materials for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,85E-02	MND	0,00E+00	0,00E+00	9,47E-01	0,00E+00	0,00E+00						
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,35E-02	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,77E-01	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Exported energy – Electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,02E-01	MND	0,00E+00	0,00E+00	1,10E-02	0,00E+00	0,00E+00						
Exported energy – Heat	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	7,54E-02	MND	0,00E+00	0,00E+00	1,50E-02	0,00E+00	0,00E+00						

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO₂e	2,55E+00	2,92E-01	3,45E-02	2,87E+00	2,76E-02	6,68E-03	MND	3,27E-03	3,62E-02	2,70E-02	4,34E-04	-7,47E-01						
Ozone depletion Pot.	kg CFC ₋₁₁ e	1,44E-09	3,52E-09	7,67E-10	5,73E-09	4,60E-10	4,10E-11	MND	5,04E-11	5,87E-10	2,38E-10	7,40E-12	-4,45E-09						
Acidification	kg SO₂e	5,47E-03	6,22E-03	1,39E-04	1,18E-02	5,19E-05	1,49E-05	MND	1,64E-05	6,34E-05	2,05E-04	1,70E-06	-2,00E-03						
Eutrophication	kg PO ₄ ³e	6,83E-04	7,00E-04	1,33E-03	2,72E-03	1,30E-05	5,96E-06	MND	2,12E-06	1,59E-05	2,98E-05	5,61E-07	5,32E-04						
POCP ("smog")	kg C₂H₄e	8,96E-04	3,12E-04	2,35E-05	1,23E-03	5,30E-06	1,78E-06	MND	8,94E-07	6,58E-06	1,22E-05	1,79E-07	-5,31E-04						
ADP-elements	kg Sbe	4,03E-05	3,19E-07	2,18E-07	4,08E-05	7,75E-08	8,90E-09	MND	4,41E-08	1,16E-07	1,51E-06	5,11E-10	-1,35E-05						
ADP-fossil	MJ	2,32E+01	3,65E+00	5,27E-01	2,74E+01	4,08E-01	4,60E-02	MND	3,91E-02	5,13E-01	2,46E-01	7,82E-03	-7,07E+00						







ENVIRONMENTAL IMPACTS – GWP-GHG - THE INTERNATIONAL EPD SYSTEM

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
GWP-GHG ⁹⁾	kg CO₂e	2,57E+00	2,93E-01	3,43E-02	2,90E+00	2,78E-02	3,95E-03	MND	3,28E-03	3,64E-02	2,71E-02	4,43E-04	-7,52E-01						

⁹⁾ This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product as defined by IPCC AR 5 (IPCC 2013). In addition, the characterisation factors for the flows - CH4 fossil, CH4 biogenic and Dinitrogen monoxide - were updated in line with the guidance of IES PCR 1.2.5 Annex 1. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO2 is set to zero.





VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online
This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Abderazak Guiz, as an authorized verifier acting for EPD Hub Limited. 21.03.2025



